



DANOTILE

DEMOUNTABLE T-GRID CEILING

SIZES

600 x 600 x 6.5 mm 600 x 1200 x 6.5 mm 600 x 600 x 9.5 mm 600 x 1200 x 9.5 mm 625 x 625 x 9.5 mm

SURFACE

Foil-covered with pre-impregnated, non-toxic white paper RAL 9016 (NCS S0300-N, gloss 10)

Tested for chemical resistance in accordance with DIN 68 861, FIRA BS 3962 and NEMA LD-3-1991.

DANISH INDOOR CLIMATE LABELLING (DIM)

Indoor value: 10 days

Particle emission: low (< 0.75 mg)

CLEANING

Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions.

AMBIENT CONDITIONS

The product is designed to perform under normal conditions of use. Tested at 90% RH and 30°C. The product can withstand ambient temperatures of up to 50°C.

LIGHT REFLECTION

86.3%

LOAD-BEARING CAPACITY

2 / A / No load 600 x 1200 x 6.5 1 / B / No Load 600 x 600 x 9.5 625 x 625 x 9.5 2 / B / 30N 600 x 600 x 9.5 625 x 625 x 9.5

FIRE CLASS

B-s1,d0

FIRE RESISTANCE

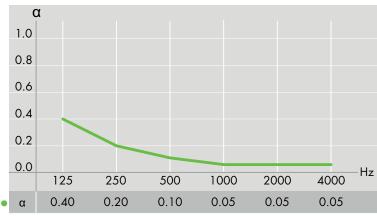
½ hour fire resistance (6.5 mm)

ROBUSTNESS

Durable and dirt resistant surface. Product made of robust, glass fibre reinforced material with excellent pressure resistance. Under normal conditions of use, the product properties are preserved and there is no decomposition of material over time.

Perforation	Tile weight*	Transportation weight*	Installed (2) weight*
Regula 6.5	6.1	6.5	7.6
Regula 9.5	8.1	8.7	9.6

ACOUSTICS



• Regula, 200 mm suspension, no mineral wool

aw: 0.10, NRC: 0.05

For acoustic data on alternative constructions please see "Absorption Data" at knaufdanoline.com

HYGIENE

Danotile can stand rigorous cleaning with concentrated disinfectants and detergents with a very high pH (up to pH 13.0) and a very low pH (down to pH 2.5). Danotile has also been tested for airborne particles in accordance with ISO 14644-1 and are classified as ISO 5.



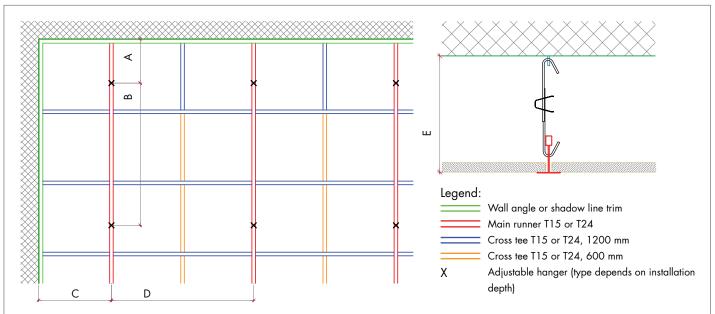
PERFORATION Available only as Regula.

EDGES



Edge A (SQUARE EDGE) / S15 or S24 . Visible grid

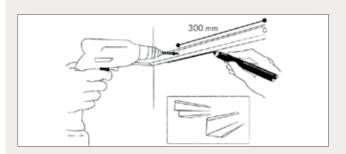
INSTALLATION GUIDE 600 x 600 mm module



 $A = Max. \ 400 \ mm \qquad B = Max. \ 1200 \ mm \qquad C = Max. \ 600 \ mm \qquad D = 600/1200 \ mm \qquad E = Min. \ 120 \ mm$

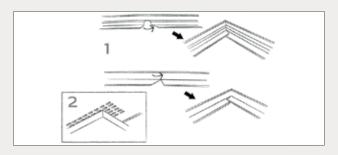
Fig. 1

Best Practice: Use of clean cotton gloves when handling product elements will ensure a good result and a ceiling without fingermarks.



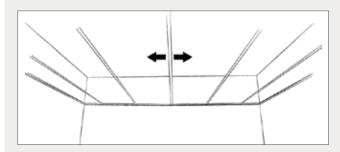
MARKING AND WALL ANGLES

- Mark the location of the wall angles on the walls and columns in relation to the required ceiling height.
- Fix the wall angles at max. 300 mm c/c. Choose the fixings in accordance with the substrate.



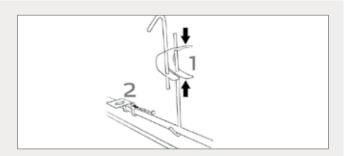
CORNERS

- Inside corners (1): cut the corners in a false mitre letting the ends overlap each other, unless anything to the contrary is specified. Finish with a corner cover, if necessary.
- Outside corners (2): must always be mitred and finished with a corner cover if necessary.



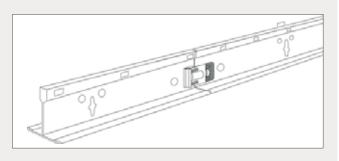
CEILING LAYOUT

- Divide the ceiling surface from the centre of the room or in accordance with the existing ceiling plans.
- The location of light fittings and ventilation units will have an influence on ceiling layout.
- The first main runner is installed at max. 600 mm from the wall. The other main runners should be installed at 600/1200 mm c/c.



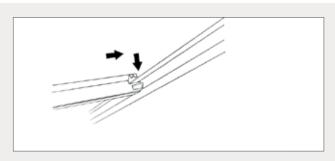
HANGERS

- Fix adjustable hangers (1) with eye screws or similar securely fastened to the primary construction.
- Direct hangers (2) are secured to the ceiling using appropriate fixings in accordance with the substrate and locked to the main runner with a nail.
- Install the first hanger at max. 400 mm from the wall. The other hangers should be installed at max. 1200 mm c/c.
- If loads from light fittings etc. are to be borne by the ceiling, install additional hangers.
- Refer to distances in figure 1.



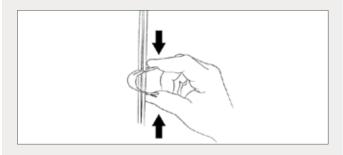
MAIN RUNNERS

- Install the main runners parallel to each other so that the slots are directly opposite each other.
- Join the main runners longitudinally by clicking them together.
- Adjust the lengths of the runners with metal shears, a hacksaw or a circular power saw with a special blade.
- Make sure there is a hanger between the end joints of the main runners and the fire break.



CROSS PROFILES

- Push the snap-in tongue into the slot on the main runner using light downward pressure.
- If there is a cross profile on the opposite side of the main runner, the new one must be on the left hand side of the one already in place.

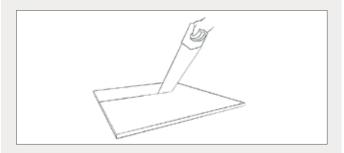


ADJUSTMENT

- Check that all profiles are correctly aligned when the entire suspension grid has been installed.
- Adjust the hangers so that they are tant and the ceiling surface is level.

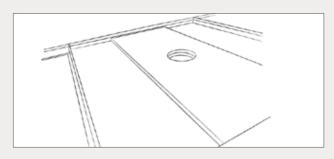


- Always wear clean cotton gloves when handling ceiling elements.
- Install the elements.



CUTTING

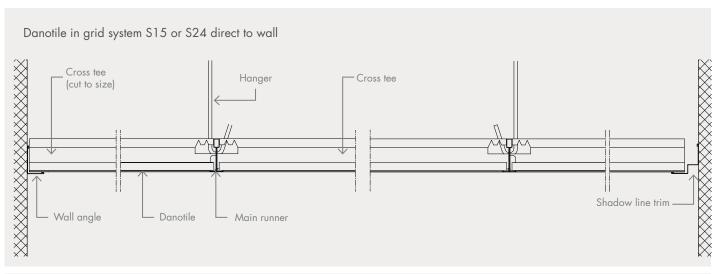
• Cut the elements to size from the front face.

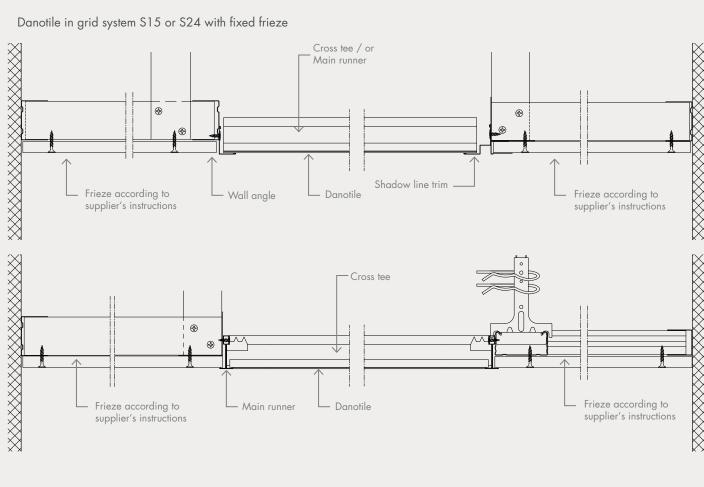


FIXTURES AND FITTINGS

- For sizes up to 625x625 and min. thickness 9mm, units of up to 3kg can be installed directly into the panel without reinforcement.
- For larger module sizes and all sizes in 6mm thickness, a reinforcement panel of sufficient strength can be installed behind the Danotile element.
- The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them.
- The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used.
- Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.

DETAILS





ACCESSORIES

PRODUCT NAME		SAP NO.		$W \times L \times H$ (mm)
Main runner T24		467385		24 x 3700 x 38
Cross tee T24		467388 467389		24 x 600 x 38 24 x 1200 x 38
Main runner T15		450281		15 x 3700 x 38
Cross tee T15		446380 446381		15 x 600 x 38 15 x 1200 x 38
Wall angle type MIE2024		316325		20 x 3000 x 24
Shadow line trim type MS15		316335		15+15×3000/8+25
Shadow line trim type MS10		316330		19+11×3000/13+19
Outside corner for wall angle		3107 3108		for 24 mm Wall angle for 19 mm Wall angle
Inside corner for wall angle		3109 3110		for 24 mm Wall angle for 19 mm Wall angle
Direct hanger		431912 316304 316302	21.5 21.8 21.1	50 80 100
Adjustable hanger The size specification indicates the min. and max. range		469861 469868 469872 469876 469888 469881		100 - 300 300 - 600 600 - 1000 1000 - 1250 1250 - 1500 1500 - 1750 1750 - 2000
Hold down clip		430744		-
Hanger clip	5	3114		
Lamp hanger	(B)	8420		-

UPKEEP & MAINTENANCE

Best Practice: Use of clean cotton gloves when handling painted and foil-covered product elements will ensure a good result and a ceiling without fingermarks.

PRODUCT CATEGORY	DEMOUNTABLE T-GRID CEILINGS		
Products	Visona, Contur, Belgravia, Linear, Markant, Plaza	Danotile, Medley	
Surface	White painted	Foil finish	
Jpkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. Belgravia, Markant, Plaza and Danotile 600x600 have also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity. Special purpose, anticorrosion treated suspension systems should be used in areas of very high humidity.		
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. Stubborn marks and minor damages should be wiped clean prior to repainting.	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using a mild detergent if necessary.	
	LINEAR: To ensure good alignment it is important that the tiles are installed in the same orientation. This is also important for maintenance when vacuuming or painting. Always ensure that when applying upward (painting) /downward (vacuuming) pressure, that the tiles are pushed / pulled in the same direction moving away from the grooved edge.	Stronger cleaning agents may be used where necessary to remove stubborn marks or where cleaning regimes require it. The product can also stand rigorous cleaning with concentrated disinfectants and detergents with high and low pH values (13.0 - 2.5).	
epair	Stubborn marks and visible damages and scratches on the surface can be repaired. Damages and scratches can be filled and finished with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (closest RAL colour 9003) and apply by paint roller. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Damages and scratches are difficult to repair ar therefore it is recommended to replace damage tiles with new.	
amp uspension	DANOTILE: For sizes up to 625x625 and min. thickness 9mm, units of up to 3kg can be installed directly into the panel without reinforcement For larger module sizes and all sizes in 6mm thickness, a reinforcement panel of sufficient strength can be installed behind the element. The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them. The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used. Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.		
	BELGRAVIA, MARKANT, PLAZA, MEDLEY: For sizes up to 625x625 not in Tangent perforati the panel without reinforcement. For larger module sizes and all sizes with Tangent perforat be installed behind the element. The reinforcement panel must extend all the way into the methem. The total weight should not be greater than 3kg for each m² of ceiling. Where loads a be used Units over 3kg, should be installed independently, so that they do not place any loc	ion a reinforcement panel of sufficient strength ca ain runners, so that the weight is transferred to are greater than 3kg/m², additional hangers musi	
	VISONA, CONTUR, LINEAR: With smaller units (of up to $3 kg$) a reinforcement panel of suff The reinforcement panel must extend all the way into the main runners, so that the weight is greater than $3 kg$ for each m^2 of ceiling. Where loads are greater than $3 kg/m^2$, additional linstalled independently, so that they do not place any load on the ceiling.	transferred to them. The total weight should not b	
PRODUCT CATEGORY	SELF-SUPPORTING CEILINGS		
roducts	Corridor 400, Corridor Swing	Corridor F30	
urface	White painted	Foil finish	
Jpkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. Corridor 400 and Corridor F30 have also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity.		
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. Stubborn marks and minor damages should be wiped clean prior to repainting.	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using a mild detergent if necessary.	
		On non-perforated tiles stronger cleaning agents may be used where necessary to remove stub- born marks or where cleaning regimes require in	
epair	More visible damages and scratches on the surface can be repaired using filler and finishing with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (as NCS 0700 or closest RAL colour 9003) and apply by paint roller. Spray painting is not recommended on perforated products, as there is a great risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Damages and scratches are difficult to repair ar therefore it is recommended to replace damage tiles with new.	
amp	CORRIDOR 400: Units weighing up to 3kg can be installed directly into the panel without reinforcement. N.B. The maximum cut-out, when installing in the centre of the panel is Ø265mm / 265x265mm. Units over 3kg, should be supported independently, so that they do not place any load on the ceiling.	Objects up to a maximum of 17kg can be suspended using appropriate fixings.	

CORRIDOR SWING: The ceiling tile may not bear additional weight from other installa-

UPKEEP & MAINTENANCE

Best Practice: Use of clean cotton gloves when handling painted and foil-covered product elements will ensure a good result and a ceiling without fingermarks. Handling the untreated panels with care will avoid damage and surface contamination prior to painting and thereby ensure a good end result.

PRODUCT CATEGORY	NON-DEMOUNTABLE CEILINGS AND WALL LININGS			
Products	Danopanel	Designpanel, Tectopanel, Solopanel, Stratopanel	Contrapanel, Adit	Kinopanel, Amfipanel
Surface	White painted	Untreated	Foil finish	Black painted
Upkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. DESIGNPANEL, TECTOPANEL: The panels have also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity. In areas of high humidity consideration should be given to anticorrosion suspension systems and durable/washable surface finishes.		CONTRAPANEL: Designed for use in sports halls and similar areas where conditions do not normally exceed 70% RH and 25°C. ADIT: The panels are custom made and designed for use under normal conditions, i.e. 70% and 25°C, e.g. in offices, institutions and similar premises unless otherwise advised.	Designed for use in cinemas, theatres, studios and similar premises under normal conditions, i.e. up to 70% RH and 25°C.
			Adit and Contrapanel have also been tested at 90% RH at 30°C and can be used under more extreme conditions with frequent and major changes in temperature and air humidity.	
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Removal of marks depends on the paint used on site, although a damp cloth using normal cleaning practices and neutral cleaning solutions is normally suitable for minor marks. In the case of stubborn marks or if in doubt refer to the paint manufacturer's recommendations. CONTRAPANEL: Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. On non-perforated tiles stronger cleaning agents may be used where necessary to remove stubborn marks or where cleaning regimes require it.			
Repair	More visible damages and scratches on the surface can be repaired using filler and finishing with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (closest RAL colour 9003) and apply by paint roller. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Use a paint roller to apply paint. Use the same paint as the original surface finish chosen. Spray painting is not recommended on perforated products, as there is a great risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Damages and scratches are difficult to repair and therefore it is recommended to replace damaged panels with new.	When painting use Knauf Danoline repair paint or similar (as NCS \$9000-N) and apply by paint roller. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.
Lamp suspension	The tile may not bear additional weight from other installations. Light objects up to a maximum of 3 kg/m² may be installed where they can be suspended from the furring system which must be able to bear the full weight.	Light objects up to a maximum of 3 kg can be suspended using appropriate fixings. Items over 3 kg must be suspended from the furring system which must be able to bear the full weight.	CONTRAPANEL: Light objects up to a maximum of 3 kg can be suspended using appropriate fixings. Items over 3 kg must be suspended from the furring system which must be able to bear the full weight. ADIT: The panel may not bear additional weight from other installations.	The panel may not bear additional weight from other installations.

PRODUCT CATEGORY	DESIGN ELEMENTS		
Products	Curvex	Mitex	
Surface	Untreated	Untreated	
Upkeep	Designed for creating organic wall and ceiling shapes e.g. in offices, institutions and similar premises under normal conditions, i.e. up to 70% RH and 25% C.	Designed for creating clean-cut edges wall and ceiling shapes e.g. in offices, institutions and similar premises under normal conditions, i.e. up to 70% RH and 25° C.	
Cleaning	Dependent on the chosen surface finish.		
Repair	Dependent on the chosen surface finish.		
Lamp suspen- sion	The panels are custom made and may not bear additional weight from other installations unless otherwise advised.		